

Wednesday, 02/04/2008 11:27:07 AM
Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services				Drawing Name	: CABLE ASSEMBLY	
Job Number	: 38289				Part Number	: D2071	
Estimate Number	: 10125				Drawing Number	: D2071 REV C	
P.O. Number	:				Project Number	: N/A	
This Issue	: 02/04/2008		S.O. No.	:	Drawing Revision	: C	
Prsht Rev.	: NC				Material	:	
First Issue	: / /		Type	:	Due Date	: 21/04/2008	
Previous Run	: 37482				Qty:	20	
Written By	:				Um:	Each	
Checked & Approved By	: <u>JK</u> 08/04/02						
Comment	: Est: D 04.11.26 Reformat; Revised Step 2 KJ/JLM						
	: Est: E 06.04.05 Revised Step 1 KJ/JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING	
		Issue P/O: <u>6055</u>	<u>C 08/05/02</u>
		Purchase Part Number: 56V03-36	(20)
		Possible Supplier: Danco	
		Material release note is required	
2.0	56V0336	CABLE ASS'Y	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)	
		CABLE ASSEMBLY	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
			(P)
		Comment: PACKAGING RESOURCE #1	
		Recieve & Inspect for Transit Damage	
		Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK	
			(20)
		Comment: DIMENSIONAL CHECK	<u>508/05/02 (20)</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock with Dart P/N & B/N	
		Location: <u>CU 38/02</u>	(20)

WIO: 38285		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector	
08/05/05	11 34	Cut cables to length as per Drawing D2071. * Remove inner stainless wire from existing cable. &	BB	08/05/05	20	08/05/05	C 08/05/05	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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6.0	QC21	FINAL INSPECTION/W/O RELEASE
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08/05/09 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

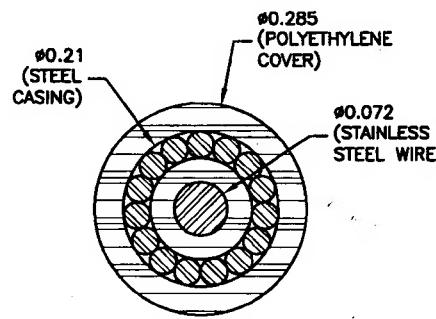
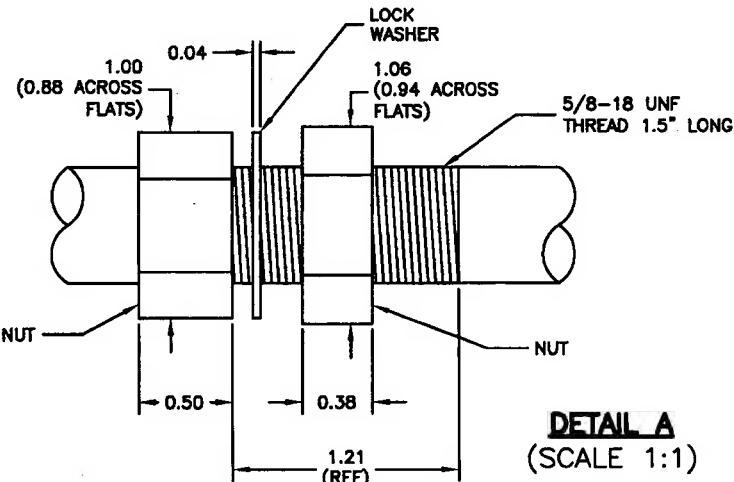
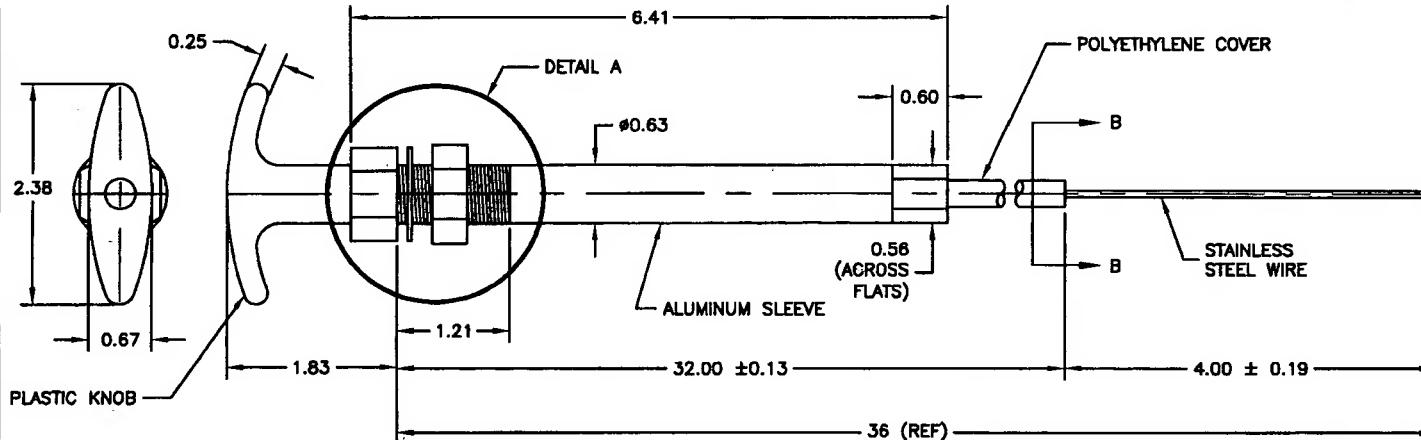
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING

DART



SECTION B-B
(SCALE 4:1)

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) CURRENT SUPPLIER - DANCO P/N 56V03-36
- 4) PREVIOUS SUPPLIERS - ARENDS P/N 112-032-100 (92.02.13)
- CABLE CRAFT P/N 59V00-3-36 (97.05.08)

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38289

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DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA	REV. C
<i>CE</i>	<i>CE</i>	DRAWING NO. D2071	SHEET 1 OF 1
DATE 06.10.18		TITLE CABLE	SCALE 1:2
A	97.05.08	ADD CABLE CRAFT P/N 59V00-3-36	
B	06.03.10	CHANGE TO DANCO P/N 56V03-36	
C	06.10.18	RE-DRAWN	

